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D350-615-041
Job Sheet 199437



Part No: D350-615-041

Job Qty: 15 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 11/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18944

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	15 pcs	11/11/19		0.00	1.38	Small Fab - 1		DAS 58 58 SEP 25 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	15 pcs	11/11/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	QC 4	15 pcs	11/11/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		

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				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
140	Packaging 3-1 - Stock - B4B 15 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 78 9-89 NOV 04 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST
				Packaging 3 - 24 - B4B	DAS 78 9-89 NOV 04 2019
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 78 9-89
				Packaging 3 - 36 - B4B	
145	DC - 1 - B4B 15 pcs	11/11/19	0.00 0.00	DC - 1 - B4B	DAS 78 9-89 NOV 04 2019
				DC - 2 - B4B	
150	QC 21 - FG 15 pcs	11/11/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	
				Broussard	

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C
 Descriptions: bolts***
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (QC4- 100% Inspect kits for completeness)
 140 - (Identify as per dwg & Stock Location: _____) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023
 145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003
 150 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	45 Ea (3 ea)	110-Small Fab - 1	5156497
5/16WC	Washer	180 Ea (12 ea)	110-Small Fab - 1	5131170
7/16-14-050C	SS Bolt 7/16 5" Long	15 Ea (1 ea)	110-Small Fab - 1	5131176
7/16WC	Washer, SS Flat 7/16	30 Ea (2 ea)	110-Small Fab - 1	5156498
D2282-041	T Assembly	15 pcs (1 ea)	110-Small Fab - 1	5204061
D2282-043	Saddle Assembly	15 pcs (1 ea)	110-Small Fab - 1	5214011
D3015-3	Locknut	45 pcs (3 ea)	110-Small Fab - 1	5152547
D3015-5	SS Nylock Nut 7/16	15 pcs (1 ea)	110-Small Fab - 1	5132563

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	45	103	0
	5/16WC	180	310	0
	7/16-14-050C	15	64	0
	7/16WC	30	139	0
	D2282-041	15	19	0
	D2282-043	15	3	0
	D3015-3	45	109	0
	D3015-5	15	120	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ Machining ☐ ☐ Large Fab ☐ ☐ Cross tube ☐ ☐ Small Fab ☐ ☐ Finishing ☐ ☐ Eng. (Non-AW) ☐ ☐ Prod. Eng. Coord. ☐ ☐ Rec/Store/Packaging ☐ ☐ Engineering ☐ ☐ Water Jet ☐ ☐ Supplier ☐ ☐ Quality ☐ ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (Q51042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details: _____							